## **ABSTRACT OF THE DISCLOSURE**

A saddle fender bender for forming and maintaining a bend of approximately a ninety degree arc in a leather saddle fender lower forward portion that consists of a metal bar that is bent into an arc of approximately ninety degrees and includes tapped holes or internally threaded posts formed or attached, at spaced intervals along, the bar inner surface that align with, or fit through holes, formed through the fender and are each to receive a threaded end of a broad head bolt fitted and turned therein to where each bolt broad head undersurface engages and presses into the fender, maintaining the fender bender to the fender.